



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D5162-041
Job Sheet 176275



Part No: D5162-041

Job Qty: 1 ea

Part Name: Seat Structure Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/22/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D3016 REV (DEO) A1, D5162 REV A, D5189 REV A, D3017 REV C IPP REV:A 14.11.05 NEW ISSUE
DD VERF:JLM IPP REV:B 15-02-06 AS PER DWG REV:A DD VERF:JLMIPP REV:C 16.08.31 ADD D3016
PARTS DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/22/18	5/22/18	0.00	0.00	Start Up Stores/Pkg-1		EL
110	Large Fab	1 pcs	5/22/18	5/22/18	24.00	4.63	Large Fab 4		DYC 18-05-16 EL
140	QC	1 pcs	5/22/18	5/22/18	0.00	0.00	QC5		38
165	Large Fab	1 pcs	5/22/18	5/22/18	0.00	4.63	Large Fab 4		EL
170	QC	1 pcs	5/22/18	5/22/18	0.00	0.00	QC9		AD 18-05-14
175	QC	1 pcs	5/22/18	5/22/18	0.00	0.00	QC5		AD 18-05-14
180	HandFinish	1 pcs	5/22/18	5/22/18	0.00	0.47	HandFinish1		SA 18-05-18
190	QC	1 pcs	5/22/18	5/22/18	0.00	0.00	QC7-5		
200	Small Fab	1 pcs	5/22/18	5/22/18	0.00	1.00	Small Fab-8		
210	QC	1 pcs	5/22/18	5/22/18	0.00	0.00	QC5		AD 18-5-22
220	Powdercoat	1 pcs	5/22/18	5/22/18	0.00	0.29	Powdercoat3		AD 18-5-22
230	QC	1 pcs	5/22/18	5/22/18	0.00	0.00	QC3		
240	Small Fab	1 pcs	5/22/18	5/22/18	0.00	1.00	Small Fab-8		
250	QC	1 pcs	5/22/18	5/22/18	0.00	0.00	QC5		
260	Packaging	1 pcs	5/22/18	5/22/18	0.00	0.00	Packaging3-2		
270	QC21-SA	1 Ea	5/22/18	5/22/18	0.00	0.00	QC21		

MAY 23 2018

M 138370 START: 2:05 OUT: 3:00 FINISH: 2:35 DAS 21 9-20



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Container No: S071839



Part: D5162-041

Job No: 176275

Serial No/Batch: S071839

Revision:

Inspector:

Date: 05/16/18

↓ did you check all of these?

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2199-31	Strut Details	1 Ea (1 ea)	90-Start up Operation	5071690
D3016-1	Tube	2 Ea (2 ea)	90-Start up Operation	5037208 (2x)
D3016-11	Saddle	2 Ea (2 ea)	90-Start up Operation	5037785 (2x)
D3016-3	Tube	4 Ea (4 ea)	90-Start up Operation	5037648 (4x)
D3016-5	Tube	2 Ea (2 ea)	90-Start up Operation	5037383 (2x)
D3016-7	Tube	4 Ea (4 ea)	90-Start up Operation	5057550 (4x)
D3016-9	Saddle	2 Ea (2 ea)	90-Start up Operation	5037859 (2x)
D5159-041	Seat Back Brace Assembly	1 Ea (1 ea)	90-Start up Operation	5062572
D5159-043	Seat Back Brace Assembly	1 Ea (1 ea)	90-Start up Operation	5046877
D5159-045	Seat Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5071697
M4130NT0.750W.049	4130 Round Tube .750 X.049W	13.8000 ft (13.8 ea)	90-Start up Operation	5071700
M4130NT0.750W.083	4130 Round Tube .750 X.083W	2.5000 ft (2.5 ea)	90-Start up Operation	
D3016-13	Bracket	2 Ea (2 ea)	90-Start up Operation	
D3016-15	Gusset	2 Ea (2 ea)	90-Start up Operation	
D3016-17	Gusset	2 Ea (2 ea)	90-Start up Operation	
D3017-11	Cap	4 Ea (4 ea)	90-Start up Operation	
D3017-7	Lug	3 Ea (3 ea)	90-Start up Operation	
D3020-1	Fitting	4 Ea (4 ea)	90-Start up Operation	5034446 (4x)
D3022-1	Seat Pan	1 Ea (1 ea)	90-Start up Operation	
D3023-1	Back Panel	1 Ea (1 ea)	90-Start up Operation	
D4667-041	Armrest Stud Assembly	1 Ea (1 ea)	90-Start up Operation	
D5190-1	Armrest Fitting	1 Ea (1 ea)	90-Start up Operation	
D5190-3	Weld Pin	1 Ea (1 ea)	90-Start up Operation	
MS20600-AD4W2	Rivet	40 40 Ea (46 ea)	200-Small Fab	5034385 20x 5050041 20x
AN3-12A	Bolt	3 Ea (3 ea)	240-Small Fab	5048376
AN4-14A	Bolt	2 Ea (2 ea)	240-Small Fab	5062375
AN4-4A	Bolt	1 Ea (1 ea)	240-Small Fab	5044215
AN4-6A	Bolt	1 Ea (1 ea)	240-Small Fab	5044186
AN970-4	Washer	1 Ea (1 ea)	240-Small Fab	5016398
D3024-1	Spacer	3 Ea (3 ea)	240-Small Fab	160410
D3031-1	Loop	2 Ea (2 ea)	240-Small Fab	5012026
MS20600-AD4W4	Rivet	4 Ea (4 ea)	240-Small Fab	5048405
MS20600-AD4W5	Blind Rivet	8 Ea (8 ea)	240-Small Fab	5068977
MS21042L3	Nut	17 Ea (17 ea)	240-Small Fab	5054187
MS21042L4	Nut	8 Ea (8 ea)	240-Small Fab	5056639
MS24693-640	Screw	4 Ea (4 ea)	240-Small Fab	5044219
MS27039-1-17	Screw (601.1954)	1 Ea (1 ea)	240-Small Fab	50127831-1
MS27039-1-18	Screw	3 Ea (3 ea)	240-Small Fab	50121326
MS27039-1-19	Screw	4 Ea (4 ea)	240-Small Fab	5065263
MS27039-1-20	Screw	2 Ea (2 ea)	240-Small Fab	5000680
MS27039-4-20	Screw	4 Ea (4 ea)	240-Small Fab	5039035
MS27039-4-21	Screw	2 Ea (2 ea)	240-Small Fab	50135771
NAS1149D0332J	Washer	30 Ea (30 ea)	240-Small Fab	5035396
NAS1149D0432J	Washer	17 Ea (17 ea)	240-Small Fab	50135774-6
NAS43DD4-16FC	Spacer	2 Ea (2 ea)	240-Small Fab	5006039

MS20600-AD 4W3

6x

200 small/fab

5016914

603341

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2199-31	1	9	0
	D3016-1	2	16	0
	D3016-11	2	16	0
	D3016-13	2	16	0
	D3016-15	2	14	0
	D3016-17	2	14	0
	D3016-3	4	32	0
	D3016-5	2	16	0
	D3016-7	4	32	0
	D3016-9	2	16	0
	D3017-11	4	36	0
	D3017-7	3	23	0
	D3020-1	4	10	0
	D3022-1	1	2	0
	D3023-1	1	2	0
	D4667-041	1	1	0
	D5159-041	1	2	0
	D5159-043	1	2	0
	D5159-045	1	1	0
	D5190-1	1	17	0
	D5190-3	1	7	0
	M4130NT0.750W.049	14	49	0
	M4130NT0.750W.083	3	30	0
200-Small Fab	MS20600-AD4W2	46	324	0
240-Small Fab	AN3-12A	3	103	0
	AN4-14A	2	395	0
	AN4-4A	1	54	0
	AN4-6A	1	1,430	0
	AN970-4	1	192	0
	D3024-1	3	9	0
	D3031-1	2	8	0
	MS20600-AD4W4	4	1,251	0
	MS20600-AD4W5	8	180	0
	MS21042L3	17	2,845	0
	MS21042L4	8	3,645	0
	MS24693-S49	4	50	0
	MS27039-1-17	1	83	0
	MS27039-1-18	3	1,343	0
	MS27039-1-19	4	259	0
	MS27039-1-20	2	69	0
	MS27039-4-20	4	112	0
	MS27039-4-21	2	31	0
	NAS1149D0332J	30	3,090	0
	NAS1149D0432J	17	320	0
	NAS43DD4-16FC	2	27	0
Part Specifications				
Specifications could not be found.				

Plex 4/19/18 11:45 AM Dart.Gagnon.Michelle